



IP TEST REPORT	
Report reference number: MTEx 1326/21.0143	
Date Tested:	2021/03/29 – 2021/03/30
Date Report was issued:	2021/03/31
Validity:	2031/03/31 or Design Change
Standards.....:	SANS 60529:2013 "Degree of protection provided by enclosure (IP Code)."
IP rating obtained after testing:	IP 67
Applicant's Company Name	Digital Matter Embedded (South Africa)
Applicant's reference.....:	PO-02130
Device.....:	Yabby Housing
Address.....:	NO.7 Pinetree Business Park 63 Brahman Crescent Westfield 1610
General remarks:	
<ul style="list-style-type: none"> - The test results presented in this Test Report relate only to the item or product tested. - "(see Attachment #)" refers to additional information appended to this document. - "(see appended table)" refers to a table appended to this document. - Throughout this document, a point "." is used as the decimal separator. - This report/certificate shall not be reproduced except in full. 	

Reviewed by + signature (ExTL):	J. Venter	
Approved by + signature (ExCB): (MTEx Laboratories Technical Signatory)	D. Young	



1. DESCRIPTION OF SAMPLE

The enclosure was manufactured from PA6/GF15 Nylon Glass Compound and had an approximate internal volume of 63.5ml. The enclosure had the following overall dimensions: 85mm x 62mm x 24mm (Assembled). The enclosure consisted of two main parts, held together by means of six Philips head self-tapping screws. A sealing element was fitted to one part of the enclosure on the inside of the fasteners.




2. TEST RESULTS AND SETUP:

SANS 60529: 2013 Ed.1.2		
CLAUSE	TEST	RESULT
13.4	Dust test for first characteristic numerals 6 (Category 1)	
Step 1	Environmental conditions: Temp: 22.55°C, R-humidity: 55.11%, Pressure: 1021hPa	
Step 2	Dimensional evaluation: +/- 68ml internal volume	
Step 3	Testing and inspection results: Vacuum applied to sample: <2 kPa Flow observed: 0 m ³ .min ⁻¹ Time tested: 8 Hours On completion of the test, the sample was opened and inspected for dust ingress: No dust ingress was observed.	
Photo's		

SANS 60529: 2013 Ed.1.2		
CLAUSE	TEST	RESULT
14.2.7	TEST FOR SECOND CHARACTERISTIC NUMERAL 7: TEMPORARY IMMERSION BETWEEN 0.15M AND 1M	
Step 1	Environmental conditions measured: Temp: 22.55°C, R-humidity: 54.94%, Pressure: 1022hPa	
Step 2	The enclosure was submerged in its service position as specified by manufacturer.	
Step 3	The lowest point of the enclosure with a height of less than 850mm was located 1000mm below the surface of the water.	
Step 4	Test duration: 30min.	
Step 5	Water and the test sample temperatures did not differ more than 5K.	




SANS 60529: 2013 Ed.1.2

CLAUSE	TEST	RESULT
Step 6	After testing inspection results: The enclosure was visually inspected after the test was completed, no ingress of water was observed.	
Photo's		

3. CONCLUSION

The samples complied to IP67 as per the requirements of IEC/SANS 60529.

4. ADDITIONAL NOTES AND RECOMMENDED "BATCH" VERIFICATION TESTING

-  Visually inspect for: all the fasteners secured and sealing o-ring(s) present.
-  Dust tank test for 2 hours (If Batch Tested) without vacuum applied or..
-  IPX7 test (If Batch Tested).

End of Report.