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	1/4			
- n. lkk	N/A			
Verfahren:	EC 62262:2002+A1:2021	上 一 立 研 检 測	展份 Ig Lab	
Prüfergebnis*: Test result*:	Pass	The c	Lines 1.	
Datum der Prüfung: Date of Test:	Datum der Emission: Date of Issue:	Klassifizierung: Classification:	Gegenstand der Prüfung: Test item:	
2023/07/31	2023/08/01	Commission Test	IK07 Test	
-	pliance Testing Laboratory		an Street, Guangming District,	
Shenzhen, China Test von /Test by:	Check von/Check	k by: G	enehmigt von/Approved by:	
Eli Yang	Tomes H.	R	Jesset	
Eli Yang/ Project Engineer	Torres He/ Directo	r Je	Jesse Liu/ Manager	
	rvielfältigt werden. Diese		ne Genehmigung der Prüfstelle nicht zur Verwendung eines	



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General remarks:

1. The test results presented in this report relate only to the object tested.

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3. The general information of applicant and manufacturer (such as the name and address), product name, model/type reference, trademark and other similar information contained in this report are all provided by the applicant, the laboratory is not responsible for verifying its authenticity.

Modified Information

Version	Report No.	Revision Date	Summary		
V1.0	LCSB072523003S	/	Original Version		

General product information:

Parts	Material	Thickness(mm)
Enclosure	PA6-GF15	2

Equipment used during test:

ID Number	Instrument	Model/ Type	Cal. Date	Due. Date
SLCS-S-186	2J Spring Impact hammer	AG2J	2023-05-08	2024-05-07
SLCS-S-135	Digital hygrometer thermometer	HTC-1	2023-05-09	2024-05-08
SLCS-S-088	Таре	5M	2023-05-10	2024-05-09
SLCS-E-024	Temperature and humidity barometer	HTC-1	2023-05-10	2024-05-09



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4	Designations		
4.1	Arrangement of the IK code	IK07	
	IK 05		
	Codes letters (international mechanical protection)		
	Characteristic group numeral (00 to 10)		
4.2	Characteristic group numerals of the IK code and their meanings	See table 1 of IEC	
	Each characteristic group numeral, represents an impact energy	62262, IK07 Impact	
	value as shown in Table1.	energy Joule 2J	-n.llà
4.3	Application of the IK code	古 讯检测	N/A
	In general the degree of protection applies to the complete	LCS Test	Ster.
	enclosure. If parts of the enclosure have differing degrees of		
	protection, the latter shall be separately indicated.		
4.4	Marking		
	In case where the relevant product committee decides that	IK07	Р
	marking of the IK-code shall be required, the marking		
	requirements shall be detailed in the relevant product standard.		
	Where appropriate, such a standard should also specify the		
	method of marking which is to be used when:		
and a	-one part of an enclosure has different degree of protection to	nes (fr)	N/A
	that of another part of the same enclosure;	Ing Lab	古田检测
LCS Test	—the mounting position has an influence on the degree of	1	N/A
	protection.	L.	
5	General requirements for tests		
5.1	Atmospheric conditions for tests		Р
	Unless otherwise specified in the relevant product standard, the		
	test shall be carried out under the standard atmospheric		
	conditions for tests described in IEC60068-1as:		
	Temperature range15°C to 35°C	25°C	Р
	Air pressure 86kPa to 106kPa (860mbar to 1060mbar)	96kPa	Р
	When the altitude at which the test is performed is higher than	Below 2000m	N/A
	2000m the height of fall shall be adjusted where necessary to	立 讯在20	ing Lab
	result in the specified impact energy.	ST LOSTO	
5.2	Enclosures under test		N/A
	Each enclosure under test shall be in a clean and new condition,		Р
	complete with all their parts in place unless otherwise specified		
	in the relevant product standard.		
5.3	Specifications to be given in the relevant product standard		
	The relevant product standard shall specify:		
	-the definition of "enclosure" as it applies to the particular type		N/A
		1	1



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	—the test equipment (e.g. pendulum hammer, spring hammer or	T	Р
	vertical hammer, seeClause7); —the number of samples to be tested;	1	P
	—the conditions for mounting, assembling and positioning the		P
	samples, e.g. by the use of an artificial surface(ceiling, floor or		Г
	wall), in order to stimulate intended service conditions as far as		
	possible;		
	—the pre-conditioning, if any, which is to be used;		N/A
	—whether to be tested energized;	No energized	N/A
	—whether to be tested with any moving parts in motion;	No moving parts	N/A
VSA	—the number of impacts and their points of application (see 6.3).	ST LCS Test	Р
	In the absence of such specifications in the relevant product		Р
	standard, conditions of this standard shall apply.		
6	Test to verify the protection against mechanical impacts		
6.1	The tests specified in this standard are type tests.		
6.2	In order to verify the protection against mechanical impacts		Р
	blows shall be applied to the enclosure to be tested. The device		
	to be used for this test are described in Clause7.		
6.3	During the test the enclosure shall be mounted, according to the	Displacement is less	Р
	manufacturer instructions for use, on a rigid support. A support is	than or equal to	
	considered to be sufficiently rigid if its displacement is less than	0,1mm	
	or equal to 0,1mm under the effect of an impact directly applied	18	
	and whose energy corresponds to the degree of protection.		
	Alternative mounting and support, suitable for the product, may		
	be specified in the relevant product standard.		
6.4	The number of impacts shall be five on each exposed face	5 points, 3 times per	Р
	unless otherwise specified in the relevant product standard. The	point	
	impacts shall be evenly distributed on the faces of the enclosure		
	(s) under test. In no case shall more than three impacts be		
	applied in the surroundings of the same		
6.5	Test evaluation	LOS TOST	NR (AP
	The relevant product standard shall specify the criteria upon	I I ill name	
	which the acceptance or rejection of the enclosure is to be based	Les .	
	on particularly:		
	-admissible damages;	No damage	P
	-verification criteria relative to the continuity of the safety and	No broken	Р
	reliability of the equipment.		
7	Test apparatus		_
	The test shall be done by using one of the test apparatus as		Р
	described in EN60068-2-75.		



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LCS V ^{SVI}			
	The striking surface shall be visually examined before each	See Figure 1	Р
	impact in order to ensure that there is no damage that might		
	affect the result of the test.		
7.1	Test Ehc: Vertical hammer		N/A
7.1.1	The hammer consists basically of a striking element which falls freely from rest through a vertical height, selected from table2 of IEC 60068-2-75, on to the specimen surface held in a horizontal plane. The characteristics of the striking element shall comply with table 1 of IEC 60068-2-75. The fall of the striking element shall be along a guide way, for example a tube, with negligible braking. This guide way shall not rest on the specimen and the striking element shall be free of the guide way on striking the specimen. In order to reduce the friction, the length I of the striking element shall not be smaller than its diameter D, and a small gap (for example 1 mm) shall be provided between the	LCS Test	
7.1.2	striking element and the guide way.		N/A
1.1.2	Height of fall The height of fall is given in table2 of IEC 60068-2-75, the		N/A
	equivalent mass stated therein being equal to the actual mass of the striking element.	-1.12	N/A
7.2	Test Eha: Pendulum hammer	ing Lab	N/A
7.2.1	Test apparatus	-C	N/A
7.2.1.1	Test apparatus for severities not exceeding 1 J		N/A
7.2.1.2	Test apparatus for severities of 2 J and above		N/A
7.2.2	Height of fall		N/A
	To produce impacts of the required severity, the striking element is released from a height depending on the equivalent mass of the pendulum, according to Table 2 of IEC 60068-2-75.		N/A
7.2.3	Testing	「「「「「「」	N/A
E	In order to avoid secondary impacts, i.e. rebounds, the hammer is retained after the initial impact by grasping the striking element whilst avoiding the arm so that distortion is prevented.	LCSTest	N/A
7.3	Test Ehb: Spring hammer		Р
7.3.1	Test apparatus		Р
7.3.2	Influence of earth's gravity		Р
	The downward/upward variation is taken into account when establishing the actual energy delivered.		Ρ



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7.3.3	Calibration	155 LCS 183	P
	The spring hammer is calibrated.		Р





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2. Characterization & Condition of Sample: Normal.

Table 1 of IEC 62262-2002:

Table 1- Relation between IK code and impact energy

IKcode	IK00	IK01	IK02	IK03	IK04	IK05	IK06	IK07	IK08	IK09) IK10
Impact energy Joule	sting Lab	0,14	0,2	0,35	0,5	0,7	1	2	510	5 10 ⁰⁰	^{هل} 20

Not protected according to this standard

NOTE 1 When higher impact energy is required the value of 50 Joule is recommended.

NOTE 2 A characteristic group numeral of two figures has been chosen to avoid confusion with some

former national standards which used a single numeral for a specific impact energy.

Table 2 of IEC 60068-2-75:

Table 2- Height of tall

Energy J	0,14	0	,2	(0,3)	0,35	(0,4)	0	,5	0,7	金利用	2	5	10	20	50	
Equivalent mass kg	0,25	(0,2)	0,25	(0,2)	0,25	(0,2)	(0,2)	0,25	0,25	0,25	0,5	1,7	5	5	10	THE FLU
Height of tall mm±1%	56	(100)	80	(150)	140	(200)	(250)	200	280	400	400	300	200	400	500	

NOTES

1 See note in 3.2.2.

2 In this part of IEC 60068, the energy, J, is calculated taking the standard acceleration clue to the earth's Gravity(g_n), rounded up to the nearest whole number, that is 10m/s².



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Table 1 of IEC 60068-2-75

Energy value	≤1	2	5	10	20	50		
J	±10%	±5%	±5%	±5%	±5%	±5%		
Equivalent mass ±2% kg	0,25 (0,2)	0,5	1,7	5	5	10		
Material	Polyamide ¹⁾	Steel ²⁾						
R mm	° 10	25	25	50	50	50		
D mm	18,5 (20)	35	60	80	100	125		
f mm	6,2 (10)	7	10	20	20	25		
r mm			6		10	17		
l mm	To be adjusted to match the equivalent mass, see annex A.							

1) 85≤HRR≤100, Rockwell hardness according to ISO 2039-2.

2) Fe 490-2, according to ISO 1052: Rockwell hardness: HRE 80...85 according to ISO 6508.

NOTE - The values shown in brackets for the equivalent mass and the diameter of the striking element for the energy value equal to or less than 1 J are those in the current test Ef. The values currently in test Eg are also shown for these two parameters. For co-ordination purposes, the values in brackets will be deleted five years from the publication of this standard.

Figure1— Example sketch of a striking element

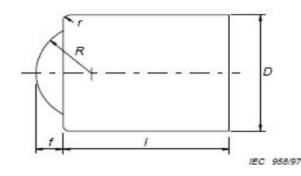


Figure 1 – Example sketch of a striking element



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Photo Documentation:

Photo 1: Overall view of model HAWK 2D



Photo 2: Overall view of model HAWK 2D





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Photo Documentation:

Photo 3: IK07 test of model HAWK 2D



----- End of Test Report-----



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